



偉峻旋臂鑽床

WEI JUN RADIAL DRILLS

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特點

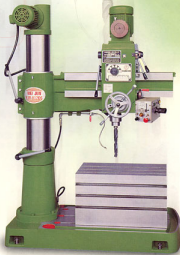
- * 立柱採用FC-30鑄鐵鑄造及十字肋結構設計，鋼性堅韌穩固，精度高。
- * 旋臂採用螺絲式定位鎖緊，定位準確。
- * 升降以蝸輪式傳動，牙數為每英寸4牙，堅固耐用，壽命長，並附安全鎖螺帽。
- * 各部傳動組件皆附安全極限開關保護。
- * 適合鑽深孔作業，備有自動停機功能。

FEATURES

- * The main column is made of FC-30 cast iron and designed by cross rib structure, ductile, stable and high precision.
- * The radial arm is adopted bolt setting locking, accuracy of position setting.
- * The elevating which transmitted by worm gear, and the pitch is 4 teeth/in, rugged & ductile, long life and equipped with safety locking nut.
- * Each transmitting component which are equipped safety limit switch for protecting.
- * Ideal for deep hole processing and especially being with auto stopped performance.



WJR-1112S



WJR-812DS

規格 / SPECIFICATIONS

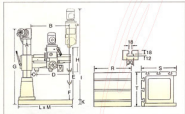
型式 MODEL		WJR-812DS	WJR-1112S
鑽孔能力	鑄鐵 Cast Iron	φ50mm (2")	φ55mm (2-3/16")
Drilling Capacity	鋼 Steel	φ38mm (1-1/2")	φ42mm (1-11/16")
攻牙能力	鑄鐵 Cast Iron	φ25mm (1")	φ38mm (1-1/2")
Tapping Capacity	鋼 Steel	φ19mm (3/4")	φ25mm (1")
銼孔能力	鑄鐵 Cast Iron	φ105mm (4-1/8")	φ120mm (4-3/4")
Boring Capacity	鋼 Steel	φ75mm (3")	φ85mm (3-3/8")
主軸行程 Spindle Stroke		200mm (8")	φ250mm (10")
主軸孔徑 Taper of Spindle		MT#4	MT#4
主軸轉速 Spindle Speed		(30-42) 75/138/254/366/661/1250 Rpm (30-42) 88/163/305/441/617/1500 Rpm	(44-1080)x12
主軸進給 Spindle feeds		0.075/0.135/0.225mm (0.003"/0.005"/0.009")	0.05/0.09/0.15mm (0.0020/0.0035/0.0060")
機柱直徑 Column Dia.		200mm (8") (A)	260mm (20-3/8")
機柱至主軸中心最大距離 Max. dist. from column surface to spindle center		830mm (32-3/4") (B)	1130mm (44-1/2")
機柱至主軸中心最小距離 Min. dist. from column surface to spindle center		210mm (8-1/4") (C)	260mm (10-1/4")
主軸行程 右行程 Spindle Longitudinal Travel		620mm (24-7/16") (D)	885mm (34-7/8")
主軸進至底座最大距離 Max. Dist. From Spindle to Base		1070mm (42-1/8") (E)	1280mm (50-7/16")
主軸進至底座最小距離 Min. Dist From Spindle to Base		305mm (12") (F)	700-250-430mm
機柱全高 Total Height of column		1950mm (76-1/8") (G)	2160mm (85")
旋轉上、下行行程 Arm vertical Travel		535mm (21") (H)	600mm (24")
主軸箱上升最大高度 Max. Elevating Height		2030mm (79-15/16") (I)	2530mm (99-5/8")
底座尺寸 Dimension of Base		1360x650x150mm (L x M x K)	1725x715x180mm (L x M x K)
工作檯尺寸 Working table Size		700x420x400mm	700x420x400mm
主軸動力 Spindle Motor		2HP	3HP (4P / 5P)
升降動力 Elevating Motor		1HP	1HP
冷卻泵馬達 Coolant Pump Motor		1.8HP	1.8HP
淨重 / 毛重 N.W./G.W.		1280kg/1500kg	1860kg/2000kg
裝箱尺寸 Measurement		1500x760x2160mm (59"x30"x85")	1900x870x2270mm (75"x34"x89.4")

本公司保留修改規格之權利，如有變更，恕不另行通知。 We reserve the right to modify the specifications, if they are subjected to change, without prior notice.

- 標準附件**
- 冷卻泵浦.....1組
 - 工作燈.....1組
 - 標準工作檯.....1組
 - 調整工具.....1組
- 特別附件**
- 工具盤
 - 夾持工具
 - 快速夾牙器
 - 特大工作檯

- STANDARD EQUIPMENT**
- Coolant Pump.....1 Set
 - Work Light.....1 Set
 - Standard working table
 - Adjusting Tools.....1 Set
- OPTIONAL EQUIPMENT**
- Tool Tray
 - Clamping Kit
 - Rapid Tapping Unit
 - Large Working Table (770x420x400mm)

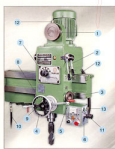
尺寸圖 / DIMENSIONS



• 密封式電氣控制箱，防塵、防油污，並附三相馬達過載保護器，安全性高。
Enclosed electrical controlling box, dust-proof & dirty oil-proof. Especially which equipped with three sets motor over-load protector, high safety.



內柱 (適用於WJR-1112S)
內柱以十字肋之構造提供極強之機身
INNER COLUMN
(USE: WJR-1112S)
The inner column is cross rib reinforced offers maximum rigidity.



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|--------------|--------------------------------------|
| 1. 主軸平衡彈簧座 | 1. Main-spindle balancing post |
| 2. 變速桿 | 2. Shift lever |
| 3. 自動進給手輪 | 3. Auto feeding handwheel |
| 4. 主軸箱移動手輪 | 4. Spindle box moving handwheel |
| 5. 進刀把手 | 5. Feeding handle |
| 6. 操作控制箱 | 6. Operating control box |
| 7. 自動進刀變速旋鈕 | 7. Auto feeding speed selecting knob |
| 8. 主軸箱固定把手 | 8. Spindle box locked handle |
| 9. 自動進刀深度設定桿 | 9. Auto feeding depth setting lever |
| 10. 冷卻油管 | 10. Flexible tube |
| 11. 主軸正逆轉開關 | 11. Rotating selecting switch |
| 12. 注油杯 | 12. Lubricating oil cup |
| 13. 升降押扣開關 | 13. Elevation push button |